Qty:

200 Um:

Each

: 1/4" EXPANDABLE SLEEVE

: D35982

: N/A

HH:

: 12/28/2007

. D3598 REV A

Wednesday, 12/19/2007 7:47:50 AM

Chantal Lavoie

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 36442

Estimate Number

P.O. Number

First Issue

Written By

Previous Run

: 12/19/2007

This Issue Prsht Rev.

: 31438

S.O. No. : M/A

: PURCHASED PARTS Type

Checked & Approved By

Comment

: Est Rev:A

New Issue 07.03.07

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: **PURCHASING**

(207112119

1.0 PG

Comment: Issue P/O: __5319

Purchase Part Number: XPF-1/4-1 or XPF-1/4-100

Supplier: Action Electronics Certificate of conformity is required

2.0

XPF141

EXPANDABLE SLEEVING 1/4" DIA.



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

200.0000 Each(s)

EXPANDABLE SLEEVING 1/4" DIA.

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage Ensure certificate of conformity is attached

4.0 QC6





Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:





Dart Aerospace Ltd

W/O:			WC	RK ORDER CHANGES	3				
DATE STEP		PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									:
						·			
Part No	:	PAR #:	Fault Cate	Jory:	NCR: Yes	No DQA	۸:	Date:	
							l:	_ Date: _	
NCR:		'	WORK ORDE	R NON-CONFORMAN	CE (NC	R)			
DATE	STED	Description of NC	Corrective Action		3	Verific	ation	Approval	Approval
DAIE	SIEF	STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Section	Section C	Chief Eng	QC Inspector
·									
								!	
							-		

NOTE: Date & initial all entries

Date: User:

Wednesday, 12/19/2007 7:47:50 AM

Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1/4" EXPANDABLE SLEEVE

Job Number: 36442

Seq. #:

Job Number:

Machine Or Operation:

Description:

Part Number: D35982

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 09-01-09

Dart Aer	ospa	ce	Ltd
----------	------	----	-----

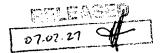
W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
							·			
Part No	:	PAR #: Pault Category: NC	R: Yes	No DQA	·:	_ Date:				

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)								
		Corrective Action Section			Description of NC	Description of NC		Section B		ion Section B		A1	Ammanual
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector					
		. •											

NOTE: Date & initial all entries

DESIG	EI	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
CHECK	ED	APPROVED	DRAWING NO.	REV. A			
	B	At .	D3598	SHEET 1 OF 1			
DATE `	~~~~		TITLE	SCALE			
	07.0	2.12	EXPANDABLE SLEEVE	NTS			
 REV		DATE	DESCRIPTION				
A		07 02 12	NEW ISSUE				



SPECIFICATION CONTROL DRAWING

PART NUMBER: D3598-Y-XXX

WHERE Y REPRESENTS THE SLEEVE DIAMETER (IN 1/8 INCHES)
XXX REPRESENTS THE SLEEVE LENGTH (IN INCHES)

EXAMPLE: 60" LONG, 1/4" EXPANDABLE SLEEVE = D3598-2-060

DART P/N	DESCRIPTION	NELCO P/N	ACTION ELECTRONICS P/N
D3598-1-XXX	1/8" EXPANDABLE SLEEVE	PROTECTO 1/8-FPE	XPF-1/8-1 OR XPF-1/8-100
D3598-2-XXX	1/4" EXPANDABLE SLEEVE	PROTECTO 1/4-FPE	XPF-1/4-1 OR XPF-1/4-100
D3598-3-XXX	3/8" EXPANDABLE SLEEVE	PROTECTO 3/8-FPE	XPF-3/8-1 OR XPF-3/8-100
D3598-4-XXX	1/2" EXPANDABLE SLEEVE	PROTECTO 1/2-FPE	XPF-1/2-1 OR XPF-1/2-100
D3598-6-XXX	3/4" EXPANDABLE SLEEVE	PROTECTO 3/4-FPE	XPF-3/4-1 OR XPF-3/4-100

D3598-Y-XXX EXPANDABLE SLEEVE

NOTES

- 1) MATERIAL: FLAME RETARDANT BLACK EXPANDABLE SLEEVE
- 2) POSSIBLE SUPPLIERS: -NELCO PRODUCTS
 -ACTION ELECTRONICS
- 3) SLEEVES ARE CUT TO LENGTH AT DART
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

J.G. Barrette Electric Ltd.

1460 Main St. E. Hawkesbury ON K6A 1C6

Phone: (613) 632-4010 Ext. Fax: (613) 632-5702

mccampeau@barretteelectric.ca http://www.barretteelectric.ca

BILL TO:

DART AEROSPACE LT[) 1270, RUE ABERDEEN HAWKESBURY ON K6A 1K7 INVOICE

DATE January 03, 2008 NUMBER 0000098236 CUSTOMER NO. DAR010

SHIP TO:

DART AEROSPACE LTD 1270, RUE ABERDEEN HAWKESBURY ON K6A 1K7

٥

(613) 632-3336 Ext.

(613) 632-3336 Ext.

P.O. NUMBER		F.O.B. SALESPERSON		ORDER	DATE ORDER NUME		
PO #	00005319	JOB SITE			03-Ja	n-08	0000086829
	SHIP VIA				TERMS	,	
PART NUMB	ER			QUANTI	ΓY	UNIT	EXTENDED
DESCRIPTION			REQ.	SHIPPE			PRICE
6ALL-XPF1/4	SLEEVE 1/4" BLAC:K		200	200		0	80 159.60
		•					
					NET	FREIGH G.S. P.S.	T. 7.98
GST Numbe	er 102640273	** Customer copy **			т	OTAL DU	JE \$167.58

Dart Aerospace Ltd

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336 Fax: (613) 632-4443 Fax:

Purchase From:

Receiving Slip

Ship To:

Date Page Jan 4, 2008 1							
Receipt Number							

REFERENCE ONLY

Vendor Item Number Item Number Description Qty. Received		Vendor Nu VC-JGB001 Unit Cost E	PO00005	
XPF141 EXPANDABLE SLEEVI 200.0000 f SAME AS P/O: 3375 P/N: XPF-1/4-1 OR XPF-1/4-100 AS PER DWG D3598 REV. A	UOM L			
XPF141 EXPANDABLE SLEEVI 200.0000 f SAME AS P/O: 3375 P/N: XPF-1/4-1 OR XPF-1/4-100 AS PER DWG D3598 REV. A		0.798000	159.60	Jan 04, 2008

J.G. Barrette Electric Ltd.

1460 Main St. E.

Hawkesbury ON K6A 1C6

Phone: (613) 632-4010 Ext. Fax: (613) 632-5702

mccampeau@barretteelectric.ca http://www.barretteelectric.ca DATE January 03, 2008

DATE January 03, 2008

NUMBER 0000098236

CUSTOMER NO. DAR010

BILL TO:

DART AEROSPACE LTD 1270, RUE ABERDEEN HAWKESBURY ON K6A 1K7 REFERENCE ONLY

SHIP TO:

DART AEROSPACE LTD 1270, RUE ABERDEEN HAWKESBURY ON K6A 1K7

(613) 632-3336 Ext

(613) 632-3336 Ext.



Purchase Order

Page Date Dec 19, 2007 Purchase Order Number PO00005319

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577 (613)632-1053 Fax:

Vendor Address:

J.G. Barrette Electric Ltd. 1460 Main St. E Hawkesbury, ON K6A 1C6 Phone (613) 632-4010 Fax (613) 632-5702

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
1107070700		VC-JGB001	Dec 19, 2007	N7	yours	Dec 28, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UOM	Extended Price
200,0000	XPF141	EXPANDABLE SLEEVING		No	0.798000 f		159.60
		P/N: XPF-1/4-1 OR	KPF-1/4-100				
(U	3/01/3	SAME AS P/O: 3375	\$				
		CERTIFICATE OF (ONFORMIT				
		REQ'D UPON	DELIVERY				
		NEWD OF					
				\			
			<u> </u>	<u> </u>			
Comments:		Tax Summary: GST		9.58	Less:		
		GSTME GSTND		0.00 0.00	included tax	. -	0.00 159.60
			D		Subtotal	ŀ	
		Entered By:	Z GLAVOI	E	Total tax		9.58
			$\bigvee \bigvee$		Total purchase ord	ler in	
		Approved By:			CAD Dollars		169.18

Dart Aerospace Ltd

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336

Fax:

(613) 632-4443

Receiving Slip

Date Mar 29, 2007

Page

Receipt Number RCP00004156

REFERENCE ONLY

n.	 L ~	 C	~~	ì

J.G. Barrette Electric Ltd. 1460 Main St. E Hawkesbury, ON K6A 1C6

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

			Vendor Number	PO Number
Reference	Description	Contact	VC-JGB001	PO00003375

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	XPF141	EXPANDABLE SLEEVI	200.0000	f	0.798000	159.60	Mar 29, 2007
		B/N31201 P/N: XPF-1/4-1 AS PER DWG D3598	REV. A				
		REFEREN	CE ONLY	·			
•	:						
	REFERENCE	ONLY	Ą	EFEREN	CE ONLY		

Comments: